

Work Order ID 70351

Friday, June 03, 2011 10:17:05 AM

Sup today



Item ID: D206-581-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Pre-Flight Installation

Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D206-581

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-581-113

CHG001

CL11/06/03

Sub 6/7

11/6/7

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sub 6/7



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Required Date: 6/3/2011 Req'd Qty: 1.00

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QC:

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SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D206-581-113

Location:

PPP Rev:

Draft

11/6/7 SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

11/6/7 J

CL11/06/07

Picklist Print

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Page 1

Work Order ID: 70351

Parent Item: D206-581-113

Parent Item Name: Pre-Flight Installation



Start Date: 6/3/2011

Required Date: 6/3/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: Ipp Rev:A New Issue 10-07-16 JLM Verified BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D206-581-013	CHC7001	Manufactured	No			100	Each	4.0000	1	1	SP		
Pre-Flight Step Installation, LH													

Location	Loc Qty	Loc Code
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FG032	4	
61806	4	
	100	Each
	4.0000	

D206-581-014	CHC7001	Manufactured	No			100	Each	4.0000	1	1	SP		
Pre-Flight Step Installation, RH													

Location	Loc Qty	Loc Code
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FG032	4	
61817	4	
	100	Each
	2.0000	

D206-581-015	CHC7001	Manufactured	No			100	Each	2.0000	4	1422	SP	11/6/12 SP	
Step Handle Installation													

Location	Loc Qty	Loc Code
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FG032	2	
61807	2	



B70352 11/47 SP

REFERENCE ONLY

5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
X							D407-581-111	PRE-FLIGHT KIT (407)
	X						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		X					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		X				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	1			X			D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				X		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				1			D4102-2	SHIM (206 RH)
	1						D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
						2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
						2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)

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Revision: C
Date: 10.07.10